



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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D5733-041
Job Sheet 204338



Part No: D5733-041

Job Qty: 4 pcs

Part Name: Bearpaw Wearplate



Part Weight: 0 lbs

Job Created: 12/6/19

Due Date: 12/27/19

Type: SOLD

Status: New

Job Tracking No:

Priority: Medium

Created By: Jennifer Renwick

Description:

Note: DWG D5733 REV.A IPP REV:A 19.07.15 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
130	Large Fab - Welded Assy-1	4 pcs		12/27/19	0.00	4.00	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
135	Automated Welding - B4B	4 pcs		12/27/19	0.00	0.67	Automated Welding - 1 - B4B		
140	QC 9	4 pcs		12/27/19	0.00	0.00	QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
150	QC 5	4 pcs		12/27/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		



Dart Aeros
1270 Aberdeen
Hawkesbury,
CANADA
TEL: 1 813 6
Email: sales@
www.dartaero

Container No: S247876



a D5733-041

Job No: 204338

Serial No/Batch: S247876

Inspector: A

Inspector:

Plex 12/6/19 11:57 AM Dart.Renwick.Jennifer

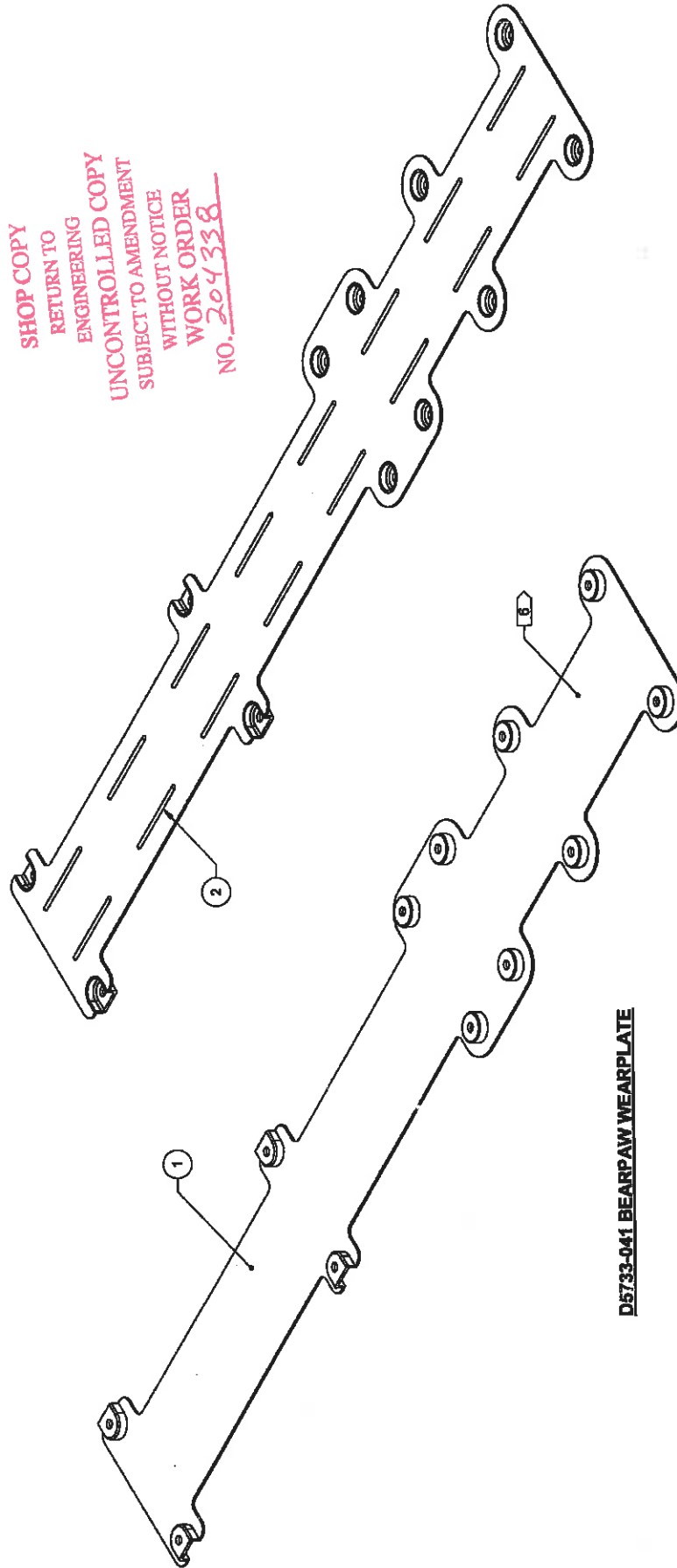
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	EL
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
160 Packaging 3-1 - Stock - B4B	4 pcs	12/27/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	DAS
				Packaging 3 - 4 - B4B	ST604 80 9-89
				Packaging 3 - 5 - B4B	JAN 16 2020
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
170 QC 21 - SA	4 pcs	12/27/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-89
Part Op 130 - WELD CUPS AS PER DWG Descriptions: 135 - (Automated welding) WELD HARDFACING AS PER DWG USING DT10453 8259 BATCH: <u>U139018</u> 140 - QC9- Inspect visual per QSI004- Fusion Welds 150 - QC5- Inspect part completeness to step on W/O 160 - Identify as per dwg & Stock Location: _____ 170 - (QC21- Final Inspection - Work Order Release)				JAN 16 2020	

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3009-3	Cup	32 pcs (8 ea)	130-Large Fab - Welded Assy-1	5220946
D5703-1	Cup	16 pcs (4 ea)	130-Large Fab - Welded Assy-1	5247663
D5733-1	Wearplate	4 pcs (1 ea)	130-Large Fab - Welded Assy-1	5246010

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
130-Large Fab - Welded Assy-1	D3009-3	32	108	0
	D5703-1	16	8	0
	D5733-1	4	0	0
Part Specifications				
Specifications could not be found.				

Plex 12/6/19 11:57 AM Dart.Renwick.Jennifer

ITEM	QTY	P/N	DESCRIPTION
	X	D5733-041	BEARPAW WEARPLATE
1	1	D5733-043	WEARPLATE WELDMENT
2	AR	8258 1/2058B	HARD SURFACING



D5733-041 BEARPAW WEARPLATE

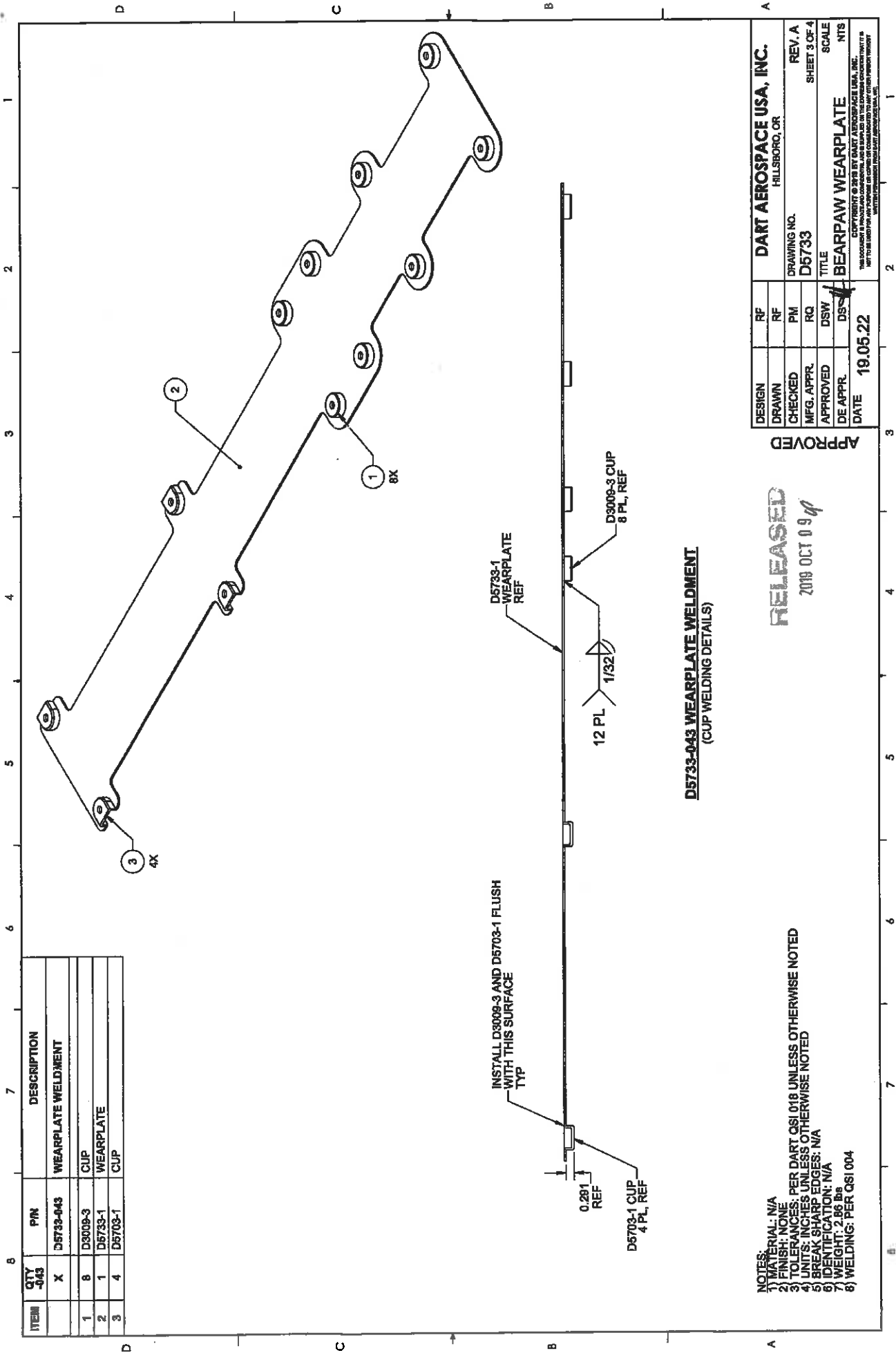
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 204338

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 3.02 lbs
 - 8) WELDING: PER QSI 004
 - 9) BUILDUP: HARD SURFACING 0.08 - 0.13 THICK USING 8258 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR BUILDUP HARD SURFACING 0.06 - 0.13 THICK USING 2058B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)

RELEASED
2019 OCT 09
15:45

A		NEW ISSUE		DESCRIPTION		RF	BY	DATE
REV.	DESIGN	RF	RF	DART AEROSPACE USA, INC.		HILLSBORO, OR		
DRAWN	CHECKED	PM	RF	DRAWING NO.		REV. A		
MFG. APPR.	APPROVED	RQ	DSW	TITLE		SHEET 1 OF 4		
DE APPR.	DATE	19.05.22	BEARPAW WEARPLATE		SCALE		NTS	
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APPROVED



ITEM	QTY	P/N	DESCRIPTION
	343		
	X	D5733-043	WEARPLATE WELDMENT
1	8	D3009-3	CUP
2	1	D5733-1	WEARPLATE
3	4	D5703-1	CUP

D5733-043 WEARPLATE WELDMENT
(CUP WELDING DETAILS)

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 2.86 lbs
 - 8) WELDING: PER QSI 004

RELEASED
2019 OCT 09

APPROVED

DESIGN	RF	RF	DART AEROSPACE USA, INC.
DRAWN	RF	PM	HILLSBORO, OR
CHECKED	PM	RQ	DRAWING NO.
MFG. APPR.	RQ	DSW	D5733
APPROVED	DSW	DATE	19.05.22
DE APPR.	DATE	TITLE	BEARPAW WEARPLATE
		SCALE	NTS

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UNCLASSIFIED BY: [REDACTED] DATE: [REDACTED]

Date:



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only

[illegible]